

INPUT OUTPUT V-130 PLC CHART (LML SHNEIDER DRIVE PROG SAFE PROX BRU)

STEP BY STEP	COMPONENT		INPUT	OUTPUT	COMPONENT
READY-AUTO-INITIAL		0-			
TRUCK-IN-PHOTOCELL#1		1-			
TRUCK-IN-PHOTOCELL#2		2-			
DETECTION ESPACE PH#1		3-			
DETECTION ESPACE PH#2		4-			
START-READY (STANDBY)		5-			
START BUTTON (MOMENTARY)		6-			
CLEANING CYCLE ON+BUZZER		7-			
DRIVE FEEDBACK OK + BLOWER ON		8-			
HEAD GO DOWN (PX1 QUIT HOLES)		9-			
AUGERS ON		10-			
TRAILLER TOP DETECTION i12-OFF=HEAD HI AJUST OR BUMP		11-			
QUIT PHOTOCCELL1 END CYCLE		12-			
GO UP		13-			
QUIT PHOTOCCELL 2+HOME POSITION		14-			